

Date: Wednesday, 29/04/2009 8:06:55 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	DUAL MIRROR ACCESSORY KIT
Job Number :	47574B		
Estimate Number :	11563		
P.O. Number :		Part Number :	D350561045
This Issue :	29/04/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	N/A
First Issue :	/ /	Project Number :	N/A
Previous Run :	44117B	Drawing Revision :	N/A
	Type :	Material :	
	SMALL / MED FAB	Due Date :	01/05/2009
Written By :		Qty:	4
Checked & Approved By :		Um:	Each
Comment :	Est. D 05.09.15 Step 3 pick list revised per D350-561 Rev. CK J/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D350-561-045

CHG001

2.0	D2011101	6" Mirror
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Mirror 6"

Pick: Packing Kit

Qty Part Number Description Batch

1 D2011-101 Mirror

Batch

1413793

47592

9/5/4

3.0	D2012113	Clamp
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Clamp

Pick: Packing Kit

Qty Part Number Description Batch

2 D2012-113 Clamp

Batch

1531484

4.0	D2856100325	Abrasion Strip
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Abrasion Strip

Pick: Packing Kit

Qty Part Number Description Batch

2 D2856-100-325

Abrasion Strip

1530822

9/4/29

50

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Job Number: 47574B

Part Number: D350561045

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

AN34A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
Bolt

Pick: Packing Kit

Qty Part Number Description Batch
1 AN3-4A Bolt

M103611

9/4/29

50

6.0

AN35A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
Bolt

Pick: Packing Kit

Qty Part Number Description Batch
1 AN3-5A Bolt

M105057

9/4/29

50

7.0

AN960JD10

Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)
Washer

Pick: Packing Kit

Qty Part Number Description Batch
6 AN960JD10 Washer

M110985

9/4/29

50

8.0

AN960JD416

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Washer

Pick: Packing Kit

Qty Part Number Description Batch
2 AN960JD416 Washer

M110363

9/4/29

50

9.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Nut

Pick: Packing Kit

Qty Part Number Description Batch
2 MS21042L3 Nut (or -3)

M110844

9/4/29

50

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Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 02/05/04 (X4)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-561-045

PPP 47574 R 9/5/04 (4)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/05/05 (8)

Job Completion



MF
09-05-04